

ABSTRACT

---

Process for the manufacture of an article comprising a rigid support element of which a "show" face is partially covered by a supple covering. The covering is connected to a relatively rigid holding element having its own shape and a strength such that it is not substantially deformed under predetermined foaming conditions, in order substantially to maintain the covering in a predetermined shape. Then, the covering and the support element are placed in a foaming mould, and, since the support element has a hollow region delimited by a peripheral rim, a docking surface of the covering is disposed opposite the peripheral rim. Foam is thus introduced into the mould, between the support element and the covering, under the predetermined conditions, in order to connect the covering and the support element.

Figure 3